en-US +	Bilabial		Labiodental		Dental		Alveolar		Post-alveolar		Palatal	Velar		Glottal
es-CO	Both lips		Lip + teeth		Tongue on teeth		Bump behind teeth		Roof of mouth – front hard		Roof of mouth – middle hard	Roof of mouth – back soft		Deep in throat
Stop	p	b					.t.	.d.				k	g	3
Fricative		β	f	V	θ	ð	S	Z	ſ	3 ·	j	X		. <mark>h</mark>
Affricate									tſ	dz				
Nasal		m						n			n		ŋ	
Тар								ſ						
Trill								r						
Liquid – lateral								1						
Liquid – rhotic										L				
Glide		W									j			

Left is unvoiced; right is voiced.

Both: black

Spanish only: grey

English only: bold & highlighted

Gotchas (approximately from "be understood easier" to "sound more native"):

- English \int (sheep) d (television) d (cheap) d (jeep) vs. Spanish d (ajer, lleja, pie, hielo, caballo)
- English s (lacy, ice, rice, sip, race) vs. English z (lazy, eyes, rise, zip, raise)
- English θ (think, three) is only in Spanish varieties with *distinción/ceceo* (not with Latino *seseo*)
- English r (always t/d & never r: water, Adam, fatty) vs. Spanish r (always r & never t/d: para)
- English unvoiced stops at the beginning of words -p (pat) t (tie) k (cane) include a little puff of $air p^h t^h k^h -$ else Americans always hear voiced stops -b (bat) d (die) g (gain)
- English ð (*prominent*: they, there) vs. Spanish ð (*quick & quiet*: salud, pardo)
- English b (boat, Sybil, rebel) vs. English v (vote, civil, revel) vs. Spanish β (abuela, nuevo)
- English h (hair, had) vs. Spanish j (desuello, hielo)
- English I (red, very) is very hard for everyone to learn, including English-speaking children
- English ? (uh-oh, kitten, fitness, certain, partner) is a very common sound with no letter
- English t d n (alveolar: time, dog, night) vs. Spanish t d n (dental: tiempo, diez, nada)